

Curing times

FIS VW Plus High Speed
 FIS V Plus
 FIS VS Plus Low Speed

Temperature at anchoring base

| [°C] | Maximum processing time t_{work} | | | Minimum curing time $t_{cure}^1)$ | | |
|-------------------------|------------------------------------|----------------------|---------------------------------|-----------------------------------|----------------------|---------------------------------|
| | FIS VW Plus High Speed [min.] | FIS V Plus [min.] | FIS VS Plus Low Speed [min.] | FIS VW Plus High Speed [hrs.] | FIS V Plus [hrs.] | FIS VS Plus Low Speed [min.] |
| -10 -- -5 ²⁾ | - | - | - | 12 | - | - |
| > -5 -- 0 ²⁾ | 5 | - | - | 3 | 24 | - |
| > 0 -- +5 ²⁾ | 5 | 13 | - | 3 | 3 | - |
| > +5 -- +10 | 3 | 9 | 20 | - | - | 90 |
| > +10 -- +20 | 1 | 5 | 10 | - | - | 60 |
| > +20 -- +30 | - | 4 | 6 | - | - | 45 |
| > +30 -- +40 | - | 2 | 4 | - | - | 35 |

1) In wet concrete or water filled holes the curing times must be doubled.

2) Minimal cartridge temperature +5 °C